

Postfach, CH-8050 Zürich

Product Specification

1. PRODUCT DESIGNATION

Stutzer Product Name	Artichoke Hearts 1/2kg
Stutzer Article Number	
Manufacturer's Product Name	Artichoke Hearts 1/2kg
Manufacturer's Article Number	
Country of Production	Spain

2. MANUFACTURER / SUPPLIER

Manufacturer's Name	
Manufacturer's Code	
Address	
Telephone	
Fax	
E-Mail-Address	
Internet Homepage	
Responsible for Quality Management	

Supplier's Name	Stutzer & Co. AG	
Supplier's Code		
Address	Baumackerstrasse 24 8050 Zürich Switzerland	
Telephone	+41 44 315 56 56	
Fax	+41 44 315 56 00	
E-Mail-Address	info@stutzer.ch	

3. MANUFACTURER'S CERTIFICATIONS

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FSSC 22000 Image: Constraint of the second seco
SO 9001:2008 Image: Constraint of the second se
SO 14001 Image: Constraint of the second
SO 22000 □ □ SQF2000 □ □ 3SCI-Code of Conduct (e. g. SA 8000) □ □
SQF2000 Image: Conduct (e. g. SA 8000) Image: Conduct (e. g. SA 8000) Image: Conduct (e. g. SA 8000)
BSCI-Code of Conduct (e. g. SA 8000) □ □
Sedex \Box \Box
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Dthers:

4. GENERAL PRODUCT INFORMATION

Short product description	Artichoke hearts in brine
Appearance / Colour	Typical appearance, white-yellowish (no green colour and no black spots)
Smell	Normal (no strange smell)
Taste	Typical (light sweet and acid typical flavour)
Consistency / Texture	Typical firm
Preparation procedure	N/A

Certified according to:	yes	no	Certificate Code	
Organic / Biological				
Halal				
Kosher	\boxtimes		M-139/2015	
MSC				
ASC				
FOS				
Fairtrade				
RSPO				
Other			Which?	
Remark: Please send all current and available certificates.				

5. INGREDIENTS (including additives)

Complete the ingredients list in quantitative descending order of weight (Total = 100%). The quantities of the ingredients have to be specified as they are at the time of production.

Country of Origin	E-No.	%
	N/A	61.50
	N/A	37.35
	N/A	0.8
Austria	E-330	0.35
	Country of Origin Spain Spain Austria Image: Spain Austria Image: Spain Image: Spain<	Spain N/A Spain N/A Spain N/A

Remarks: Please specify the botanical source of fats, oils, gelatin maltodextrin, glucose syrup, starches and modified starches.

For fish, please specify the fishing area according to FAO (<u>http://www.fao.org/fishery/area/search/en</u>) Eg. FAO Area 57

For fish, mushrooms and seaweed, please if possible specify the Latin name.

6. NUTRITION INFORMATION

Based on:	 □ Net weight ⊠ Drained net weight 	Average Values per: 2 100g edible portion 100ml edible portion	
Energy value		167 kJ	
		40 kcal	
Fat		0.2	g
Saturated fatty a	acids	0.1	g
Monounsaturated	d fatty acids		g
Polyunsaturated	fatty acids		g
Trans fatty acids			g
Cholesterol		6.5	mg
Carbohydrates		1.0	g
Sugar			g
Starch			g
Polyols			g
Dietary fibers		3.0	g
Protein (N x 6.25)		1.5	g
Salt (Na x 2.5)		0.8	g
Suitable for	vegetarians	yes⊠	no□
	vegans	yes⊠	no□

7. PRODUCTION AND PROCESS INFORMATION

The production has to be based on a defined HACCP concept according to Codex Alimentarius.

Process description	1. Raw material reception, 2. Size grading (calibra 5. Blanching, 6. Selection, 7. Filling counter, 8. W	eight control, 9. Brine dosage,
	10. Preheating, 11. Seaming, 12. Pasteurizing, 13	3. Cooling and 14. Storage.
Is there a physical process	s (sterilization, pasteurization, etc.)?	yes⊠ no⊡
If yes, please specify:		
- Type o	of process:Pasteurization	
- Time:	35 min	
- Temp	erature:	
- If cond	centrated or dried, concentration factor:	
- Other	conditions:	
Are there processing aids	(enzymes, clarifying agents, etc.)?	yes⊡ no⊠
If yes, please specify whic	h:	
Is the product fumigated?		yes⊠ no⊡
If yes, please specify whic	h fumigant:	-
Is the product packed with		yes⊡ no⊠
	ame of the gas:	
Meat / Fish of farmed anim		ves⊡ no⊠
For wild catch fish please	specify fishing method:	,
		Greenhouse
Plants / Mushrooms from:		
		-
		□ Field grown

8. PREVENTION OF FOREIGN BODIES

Is the product inspected and cle	yes⊠ no⊡		
If yes, which method is used?	 Metal detection If yes, please specify sensitivity in mm: 		Fe:2.0mm SS:2.0mm NonFe:2mm
		Sieving	mm:
		X-ray	
		Optical detection	
		Hand selection	
		Winnowing	
		Others	

9. PACKAGING

Product net weight	390g			
Product drained weight	240g			
Primary packaging material	Can of tin			
Secondary packaging material	Cardboard			
Tertiary packaging material				
Product units per packaging	6 unit per cardboard packed			
The used packaging material is inoffensive in direct contact with the grocery, the food ingredient or the raw				

material and is a valuable protection against contamination (microbiology, taste and odour) and is conform according to EU REGULATION (EC) No 1935/2004, 10/2011 and their amending acts and according to the Ordinance of the FDHA on Materials and Articles (RS 817.023.21: http://www.blv.admin.ch/themen/04678/04887/04891/index.html?lang=en).

Certificates of compliance have to be available on request.

10. STORAGE

Storage temperature:	freezer -18°C	cold < 5°C	Ambient, not air-conditioned
Shelf life in the original packaging in days			1095 days
Shelf life once opened in days			3 days

11. BACTERIOLOGY

Characteristics	Unit	Method	Limit value
Aerobic, mesophilic germs	cfu/g		<10 CBU/g
Enterobacteriaceae	cfu/g		<10 CBU/g
Escherichia coli	cfu/g		<10 CBU/g
Yeasts	cfu/g		<100 CBU/g
Moulds	cfu/g		<100 CBU/g
Staphylococcus aureus	cfu/g		<10 CBU/g
Chlostridium botulinum	cfu/g		<10 CBU/g
Listeria monocytogenes	in 25 g		No detected
Salmonella spp.	in 25 g		No detected

12. CHEMICAL AND PHYSICAL DATA

Characteristics	Method	Standard value	min.	max.	Unit
Moisture		90	88	94	
Water activity (a _w -value)		n/a	n/a	n/a	
pH		4.10-4.20	3.7	4.3	pН
Particle size		n/a	n/a	n/a	
Brix °		4.5	4.0	5.0	

13. ALLERGENS

yes: contained in the raw material as an ingredient (quantity, see point 8)

- CC: not avoidable cross-contamination is possible after HACCP-concept
- **no:** free from (< tolerance limits indicated below)

Allergens	yes	CC possible	no
Gluten contained in cereals, i.e. wheat, rye, barley, oats, spelt or their hybridized strains and products of these in a concentration of >20mg/100g if yes, in which ingredient:			\boxtimes
Milk and milk products (lactose included) in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Eggs and egg products in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Fish and fish products in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Crustaceans and products of these in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Soybeans and products of these in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Peanuts and products of these in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Tree nuts like walnuts, hazelnuts, almonds, pecan, macadamia, cashew, pistachios. pine nuts or nut products in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Sesame seeds and products of these in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Celery and products of these (included celery salt) in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Mustard and products of these in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Sulfite (E 220-E 224, E 226-E 228) in a concentration of >10 mg/kg if yes, quantity:			\boxtimes
Lupine and products thereof in a concentration of >1g/kg if yes, in which ingredient:			\boxtimes
Mollusc and products thereof in a concentration of >1g/kg If yes, in which ingredient:			\boxtimes

14. RESIDUES, IRRADIATION, NANOTECHNOLOGY

Pesticides / Antibiotics / Heavy metals and other contaminants have to be according to the Swiss Food Legislation see: <u>http://www.admin.ch/ch/d/sr/</u> and according to EU Legislation EC 396/2005, EC 1881/2006 and its amending Acts		
Irradiation		
Is the product or any of its ingredients treated with irradiation?	yes⊟ no⊠	
Nanotechnology		
Do you use nanotechnology (synthetically produced nanoparticles		
of <100 nm) in your products or on their packaging and do these		
have properties that differ significantly from those of comparable larger particles?		
	yes⊡ no⊠	

15. GMO INFORMATION

	s or processing aids and can the	enetically modified organisms, ingredients, additives, erefore be declared according to: http://www.admin.ch/ch/d/sr/c817_022_51.html 2003/1829/EG, 2003/1830, 1332/2008
		veo Marena
		yes⊠ no⊔
Documents ava	ailable as proof of the GMO free	status:
		□IP-Certificate for Raw materials
		PCR-Analysis for Raw materials
		☑ PCR-Analysis for end product

16. PRODUCT DECLARATION / IDENTIFICATION

yes□	□no	Article Code
yes□	□no	Supplier's product designation
yes□	□no	Supplier's name
yes□	□no	Manufacturer's name
yes□	□no	Packing- / Manufacturing date (open / coded)
yes⊠	□no	Best until date or expiration date
yes⊠	□no	Lot-/Batch-No.
yes□	□no	Risk indication

17. CONFIRMATION BY THE SUPPLIER / MANUFACTURER (additional to the general terms and conditions)

- 1. All Information is confidential and for internal use only.
- 2. The grocery, food ingredients and raw materials are according to the current Swiss and European legislations at the time of delivery.
- 3. The requirements of the EC-Legislation set in the ordinance (EC) No. 178/2002 concerning the Traceability and Food Safety will be secured during the whole production process (source: http://europa.eu/index en.htm
- 4. The supplier/manufacturer informs Stutzer & Co. AG unsolicited and prior to manufacturing, or latest prior to delivery, about any deviation or modification with regard to the relevant raw material specifications, as well as any modifications in his manufacturing process which have an influence or effect on the quality of the raw material.
- 5. The quality of the goods delivered is up to the standards as specified in the regulations of the consignee as well as the internal regulations of the manufacturer/supplier. Goods which fail to conform to this raw material specification are rejected and are put at the suppliers'/ manufacturers' disposal, at the suppliers' / manufacturers' expense.

6. Stutzer & Co. AG is empowered to make sample inspections. These do not exempt any supplier/manufacturer from liability.

yes⊠	□no
yes⊡	⊠no
yes□	⊠no
yes⊠	□no
	yes⊡ yes⊡

Place and Date Zürich, 31.03.16 Signature Supplier Elektronisch übermittelt, ohne Unterschrift gültig