



Format
TECHNICAL DATA A-10
SLICED GREEN OLIVES
F-8.2.4

Pág. 1 of 5
Checking: 04
03/11/2017

1.PRODUCT AND FORMAT

1.1 Denomination of the product: SLICED GREEN OLIVES

1.2. Category FIRST

1.3. Brand ACENORCA

1.4. Industrial Sanitary Register: 21.07477/CC

1.5. C.I.F.(Company Tax Code): F-10020154

1.6 Conditions of Storage: Room temperature

1.7. Expiry date 3 YEARS

1.8. Description of the Expiry Date: Dia / Mes / Año

1.9. Place of the Epiry Date: Top cover

1.10. Description of the Lot

Cal.XXX/YYY
L-XXXX
DLUO/MHD/TMC/BBE. DD.MM.AAAA

1.11. Format: A/10

Net weight: 3000 g.
drained net weight: 1560 g.
Capacity of the tin: 3100 ml.

Environmental certificate ISO 14001/2004

Certificate BRC/IFS

Kosher certificate

HENRI PROBST SA
Ch. des Ages 38, CP 13
2533 Evilard
Tel. 032 322 83 04 Fax 032 323 76 49
h.probst@sysco.ch

2. ORGANOLEPTIC CHARACTERISTICS OF THE PRODUCT

Appearance	HEALTHY, CLEAN, EXEMPT FROM ANY DEFECT WHICH MAY AFFECT TO ITS EDIBLE CONDITION OR TO ITS APPROPRIATE CONSERVATION.
Form	TYPICAL
Color	GREEN, TYPICAL OF VARIETY
Smell	TYPICAL, EXEMPT FROM UNUSUAL SMELLS
Flavour	TYPICAL, EXEMPT FROM UNUSUAL FLAVOURS
Texture	TYPICAL FROM A FRUIT WITH THE SUITABLE RIPENESS AND TYPICAL FOR THE VARIETY
Hardness	SLIGHTLY TENDER SOUND REASON

3. ADMISSIBLE DEFECTS

The maximum of admissible defects will be specified in the product in case of not being specified in the applicable legislation for the product, for its commercial category.

4. NUTRITIONAL VALUE (For each 100 gr.)

ENERGY OR NUTRIENT	AMOUNT PER 100G
Energy	745 Kj / 181 kcal
Total Fat	19 g
Of wich saturates	4 g
Carbohydrate	0,0 g
Of wich sugars	0,0 g
Fibre	2,4 g
Protein	1,1 g
Salt	4,0 g

5. INGREDIENTS:

WATER, SLICED GREEN OLIVES, SALT, LACTIC ACID (E-270), CITRIC ACID (E-330), MONOSODIUM GLUTAMATE (E-621) AND ASCORBIC ACID (E- 300).

6. PHYSICO-CHEMICAL CHARACTERISTICS

<u>Parameters</u>	<u>Tolerances</u>
pH	De 3 a 4 Und.
Chlorides (% °Bé)	De 3 ± 1

7. MICROBIOLOGICAL CHARACTERISTICS:

Pasteurized

8. TOLERANCE IN CONTROL OF DRAINED WEIGHT

Lower to 200 g. the 5 %
 From 200 g. to 500 g. the 4 %
 From 500 g. to 1.500 g. the 3%
 Than 1.500 g. el 2%

The content of olives and liquid (water and salt) will not be less in any tin than the 90% of the volume of the tin.

The content of olives and liquid (water and salt) will not be less in any tin than the 90% of the volume of the tin.

HENRI PROBST SA

Ch. des Ages 38, CP 13

2533 Evillard

Tel. 032 322 83 04 Fax 032 323 76 49

h.probst@sysco.ch



9. LIST OF PRODUCTS WHICH CAUSE ALLERGIES OR FOOD INTOLERANCES

In this list also should be taken into account the ingredients used for the elaboration of the raw materials which make the product

	YES	NO		YES	NO
Protein from beef milk		X	Peanut		X
Lactose		X	Peanut oil		X
Egg from hen		X	Sesame		X
Soya protein		X	Sesame oil		X
Soya oil		X	Sulfites (E 220 a E 227)		X
Gluten		X	Fenilalanine		X
Wheat		X	Glutamate		X
Rye		X	Benzoic acid (E210 a E213)		X
Sacarose		X	P-hidroxibenzoate (E214 a E219)		X
Beef meat		X	Tartrazine (E102)		X
Pork meat		X	BHA/BHT (E320 E321)		X
Chicken meat		X	Yellow FCF (E110)		X
Fish		X	Yellow oranged S (E110)		X
Seafood		X	Amaranth (E123)		X
Gelatin		X	Red (E124)		X
Fructose		X	Cinnamon		X
Com		X	Vanilla		X
Yeast		X	OGM < 1%		X
Cocoa		X	Completely free of OGM		X
Legumes		X	Cilandro		X
Walnut		X	Celery		X
Walnut oil		X	Sulfites		X
Mustard		X	Lupins		X
Mollusk		X			

10. ADVICES FOR CONSUMPTION

Keep in a cool, dry
Once opened keep refrigerated and consume maximum 7 days.

11. OTHER INTOLERANCES TO THE PRODUCT:

Not described

12. PACKS AND PACKAGING

SPECIFICATIONS OF THE PRIMARY PACKING:

Description:	A/10
Nominal capacity:	3.100 ml.
Type of tinplate:	Electrolytic
Type of soldering:	Superwin electric
Inside seam repairing	White thermoplastic poliester resin (powder)
Outside seam repairing	Epoxy modified colourless lacquer
Container weight:	208,95 ± 2 grs.
Pressure of air to be beared:	1,5 kgs/ cm ²
Container height:	178,0 ± 0,5 mm.
F.D.A. dimensions:	602 X 700
Radial resistance:	0.85 bar minimum value
Axial resistance:	500 kgf minimum value

HENRI PROBST SA

Ch. des Ages 38, CP 13

2533 Evillard

Tel. 032 322 83 04 Fax 032 323 76 49

h.probst@sysco.ch

CLOSING SPECIFICATIONS:

Seam length:	3,40 ± 0,2 mm.
Body hook length:	2,35 ± 0,2 mm.
Lid hook length:	2,35 ± 0,2 mm.
Countersink depth:	3,70 ± 0,15 mm.
Minimum overlap:	1,30 mm.
Minimum overlapping:	45%
Minimum compacity:	82 y 95%

CHARACTERISTICS OF THE BODY:

Inside varnish:	gold epoxy-phenolic
Grammage:	4,5 ± 0,5 grs./m ²
Exterior varnished:	gold epoxy-phenolic
Tinplate Thickness:	0,23 mm.
Tin coating:	E 5,6/5,6 grs./m ²
Steel grade:	TH460 SR
Body prolife	beaded-electrical welding
Beading width:	126,0 mm.
Passing of the low chords:	6,0 mm.
Depth of the low chords in cans:	0,700 mm.
Flange width:	3,30 ± 0,25 mm.
Number of colors in lithography	4
To be piled up:	yes

CHARACTERISTICS OF THE TOP:

Description:	153,7 mm.
External diameter:	164,6 ± 0,2 mm.
Curl diameter:	162,4 ± 0,2 mm.
Minimum width of the groove:	4,2 mm.
Tops in two inches:	22 ± 2
Lid weight:	49,53 ± 2 grs.
Sealing compound weight	125 - 185 mgrs.
Tinplate Thickness:	0,27 mm.
Tin coating:	E (2,8/2,8 grs./m ²)
Type of steel:	TH460
Inside varnished:	Epoxifenolic gold (1 coat)
Grammage:	4,5 ± 0,5 grs./m ²
Exterior varnished:	Epoxifenolic gold (1 coat)
Grammage:	4,5 ± 0,5 grs./m ²

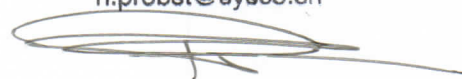
CHARACTERISTICS OF THE SECONDARY PACKING:

Corrugated cardboard boxes	With a capacity for 6 tins
Quality of the material:	Quality AFCO according to UNE CTM-57 DC 6B legislation
Length:	475 mm.
Width:	312 mm.
Height:	180 mm.

PALLETS IN EUROPALLET

Placing of an identifying label:	EAN 128
Measures:	1,200 mm. Length 800 mm. Width
Composition:	5 of base X 8 of height = 40 boxes
Height:	1.570 mm.

HENRI PROBST SA
 Ch. des Ages 38, CP 13
 2533 Evilard
 Tel. 032 322 83 04 Fax 032 323 76 49
 h.probst@systco.ch





Format
TECHNICAL DATA A-10
SLICED GREEN OLIVES
 F-8.2.4

Page 5 of 5
 Checking: 04
 03/11/2017

13. TEST PARAMETERS BEFORE DELIVERY CUSTOMER

pH	yes
Acidity	yes
Salt content	Random sample
Microbiological analysis	yes
Metal Detection	yes
Control of foreign	yes
Control of the closure	yes
Weight	yes
Labeled	yes
Packaging	yes

14. LIST OF RAW MATERIALS

PRODUCT	SUPPLIER	Industry Sanitary Register No.	ORIGIN
PACHING	DOMIBERIA	39.00.102/LO	SPAIN
SALT	UNIÓN SALINERA DE ESPAÑA	24.00025/A	SPAIN
WATER	Red Municipal (Control diario de Cloro, Análisis semanales realizados por AQUAGEST SUR, S.A.)		SPAIN
LACTIC ACID	EPSA	31.00884/V	SPAIN
CITRIC ACID	EPSA	31.00884/V	SPAIN
ASCORBIC ACID	EPSA	31.00884/V	SPAIN
GLUTAMATE MONOS	EPSA	31,00884/V	SPAIN



HENRI PROBST SA
 Ch. des Ages 38, CP 13
 2533 Evilard
 Tel. 032 322 83 04 Fax 032 323 76 49
 h.probst@syeco.ch

BY: Laboratory Signed: Blanca Nieves Mateos	CHECKED: Quality Signed: Ana Patricia Alonso	APPROVED: Production Signed: Juan A. Cabezali
--	---	--