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1.PRODUCT AND FORMAT

1.1 Denomination of the product: SLICED BLACK OLIVES

1.2. Category FIRST

1.3. Brand ACENORCA

1.4. Industrial Sanitary Register: 21.07477/CC

1.5. C.I.F.(Company Tax Code): F-10020154

1.6 Conditions of Storage: Room temperature

1.7. Expiry date 3 YEARS

1.8. Description of the Expiry Date: Dia / Mes / Año

1.9. Place of the Epiry Date: Top cover

1.10. Description of the Lot

Cal.XXX/YYY
L-XXXX
DLUO/MHD/TMC/BBE. DD.MM.AAAA

1.11. Format: A/15

Net weight: 4350 g.
drained net weight: 2000 g.
Capacity of the tin: 4250 ml.

Environmental certificate ISO 14001/2004
Certificate IFS/BRC
Kosher certificate

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2. ORGANOLEPTIC CHARACTERISTICS OF THE PRODUCT

Appearance	HEALTHY, CLEAN, EXEMPT FROM ANY DEFECT WHICH MAY AFFECT TO ITS EDIBLE CONDITION OR TO ITS APPROPRIATE CONSERVATION.
Form	TYPICAL
Color	BRILLIANT BLACK
Smell	TYPICAL, EXEMPT FROM UNUSUAL SMELLS
Flavour	TYPICAL, EXEMPT FROM UNUSUAL FLAVOURS
Texture	TYPICAL FROM A FRUIT WITH THE SUITABLE RIPENESS AND TYPICAL FOR THE VARIETY
Hardness	SLIGHTLY TENDER SOUND REASON

3. ADMISSIBLE DEFECTS

The maximum of admissible defects will be specified in the product in case of not being specified in the applicable legislation for the product, for its commercial category.

4. NUTRITIONAL VALUE (For each 100 gr.)

ENERGY OR NUTRIENT	AMOUNT PER 100 G
Energy	339 Kj / 81 kcal
Total Fat	6,9 g
Of wich saturates	0,9 g
Carbohydrate	5,6 g
Of wich sugars	0,0 g
Fibre	2,5 g
Protein	1,0 g
Salt	1,7 g

5. INGREDIENTS:

WATER, SLICED BLACK OLIVES, SALT, FERROUS GLUCONATE (E-579)

6. PHYSICO-CHEMICAL CHARACTERISTICS

<u>Parameters</u>	<u>Tolerances</u>
pH	From 6 to 7 Units
Chlorides (% °Bé)	From 2 to ± 1
Content of Fe in the fruit	Max. 150 ppm
Conservatives	Not allowed
Heavy metals:	
Lead	<1 mg./kg.
Copper	<10 mg./kg.
Arsenic	<1 mg./kg.
Tin	<250 mg./kg.

7. MICROBIOLOGICAL CHARACTERISTICS:

Sterilized reaching a F0: Minimum 15 units.
Exempt pathogens and their toxins

8. TOLERANCES IN CONTROL OF NET DRAINED WEIGHT

Lower to 200 g. the 5 %
From 200 g. to 500 g. the 4 %
From 500 g. to 1.500 g. the 3%
Than 1.500 g. el 2%
The content of olives and liquid (water and salt) will not be less in any tin than the 90% of the volume of the tin.


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9. LIST OF PRODUCTS WHICH CAUSE ALLERGIES OR FOOD INTOLERANCES

In this list also should be taken into account the ingredients used for the elaboration of the raw materials which make the product

	YES	NO		YES	NO
Protein from beef milk		X	Peanut		X
Lactose		X	Peanut oil		X
Egg from hen		X	Sesame		X
Soya protein		X	Sesame oil		X
Soya oil		X	Sulfites (E 220 a E 227)		X
Gluten		X	Fenilalanine		X
Wheat		X	Glutamate		X
Rye		X	Benzoic acid (E210 a E213)		X
Sacarose		X	P-hidroxibenzoate (E214 a E219)		X
Beef meat		X	Tartrazine (E102)		X
Pork meat		X	BHA/BHT (E320 E321)		X
Chicken meat		X	Yellow FCF (E110)		X
Fish		X	Yellow oranged S (E110)		X
Seafood		X	Amaranth (E123)		X
Gelatin		X	Red (E124)		X
Fructose		X	Cinnamon		X
Corn		X	Vanilla		X
Yeast		X	OGM < 1%		X
Cocoa		X	Completely free of OGM		X
Legumes		X	Cilandro		X
Walnut		X	Celery		X
Walnut oil		X	Sulfites		X
Mustard		X	Lupins		X
Mollusk		X			

10. ADVICES FOR CONSUMPTION

Keep in a cool, dry
Once opened keep refrigerated and consume maximum 7 days.

11. OTHER INTOLERANCES TO THE PRODUCT:

Not described

12. PACKS AND PACKAGING

SPECIFICATIONS OF THE PRIMARY PACKING:

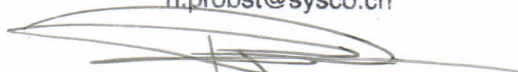
Description:	RO 4250/153
Nominal capacity:	4250 ml. Según ISO 90 (1986)
Type of tinplate:	Electrolytic
Type of soldering:	Supervin electric
Inside seam repairing	White thermoplastic poliester resin (powder)
Outside seam repairing	Epoxy modified colourless lacquer
Container weight:	275,88 ± 2 grs.
Pressure of air to be beared:	1,5 kgs/ cm ²
Container height:	244,0 ± 0,5 mm.
F.D.A. dimensions:	602 X 910
Radial resistance:	0,50 bar valor mínimo
Axial resistance:	600 kgf valor mínimo


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CLOSING SPECIFICATIONS:

Seam length:	3,40 ± 0,2 mm.
Body hook length:	2,35 ± 0,2 mm.
Lid hook length:	2,35 ± 0,2 mm.
Countersink depth:	3,70 ± 0,25 mm.
Minimum overlap:	1,3 mm.
Minimum overlapping:	45%
Minimum compacity:	82%

CHARACTERISTICS OF THE BODY:

Inside varnish:	gold epoxy-phenolic
Grammage:	6,5 ± 0,5 grs./m ²
Exterior varnished:	not varnished
Tinplate Thickness:	0,24 mm.
Tin coating:	E (5,6/5,6 grs./m ²)
Steel grade:	TH460 SR
Body prolife	beaded-electrical welding
Beading width:	126,0 mm.
Passing of the low chords:	6,0 mm.
Depth of the low chords in cans:	0,700 mm.
Flange width:	3,30 ± 0,25 mm.
Number of colors in lithography	4
To be piled up:	no

CHARACTERISTICS OF THE TOP:

Description:	153,7 mm.
External diameter:	164,6 ± 0,2 mm.
Curl diameter:	162,4 ± 0,2 mm.
Minimum width of the groove:	4,2 mm.
Tops in two inches:	22 ± 2
Lid weight:	49,53 ± 2 grs.
Sealing compound:	Sanitary water basis
Sealing compound weight	125 - 185 mgrs.
Tinplate Thickness:	0,27 mm.
Tin coating:	E (2,8/2,8 grs./m ²)
Type of steel:	TH460
Inside varnished:	Epoxifenolic gold (1 coat)
Grammage:	6,5 ± 0,5 mm
Exterior varnished:	Epoxifenolic gold (1 coat)
Grammage:	4,5 ± 0,5 mm

CHARACTERISTICS OF THE SECONDARY PACKING:

Corrugated cardboard boxes	With a capacity for 3 tins
Quality of the material:	Quality AFCO according to UNE CTM-57 DC 6B legislation
Length:	475 mm.
Width:	320 mm.
Height:	256 mm.

PALLETS IN EUROPALLET

Placing of an identifying label: EAN 128

Measures: 1,200 mm. Length
800 mm. Width

Composition: 5 of base X 6 of height = 30 boxes
Height: 1.594 mm.

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13. TEST PARAMETERS BEFORE DELIVERY CUSTOMER

pH	yes
Acidity	yes
Salt content	Random sample
Microbiological analysis	yes
Metal Detection	yes
Control of foreign	yes
Control of the closure	yes
Weight	yes
Labeled	yes
Packaging	yes

14. LIST OF RAW MATERIALS

PRODUCT	SUPPLIER	Industry Sanitary Register No.	ORIGIN
PACKING	DOMIBERIA	39.00.102/LO	SPAIN
SALT	PROASAL	24.0000361/CA	SPAIN
FERROUS GLUCONATE	EPSA	31.00884/V	HOLLAND
WATER	Municipal network (daily control about chlorine, weekly analysis carried out by AQUAGEST SUR, S.A.)		SPAIN



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